



⚠ ATTENTION: PLEASE READ ALL INSTRUCTIONS BEFORE ASSEMBLING/INSTALLING THIS PRODUCT

RSCGBFT130148L20



⚠ WARNING

ANY ALTERATIONS, UNINTENDED OR UNAPPROVED WORK/USE OF THIS PRODUCT COULD CREATE A HAZARDOUS CONDITION THAT CAN CAUSE DEATH, PERSONAL INJURY OR PROPERTY DAMAGE.

BEFORE YOU BEGIN:

- THE AVERAGE EXPECTED INSTALL TIME FOR THIS PRODUCT IS **40 MINUTES**
- READ ALL THE INSTRUCTIONS BEFORE ASSEMBLY & INSTALLATION
- ENSURE YOU HAVE SOME ASSISTANCE FROM A SECOND PERSON TO AVOID VEHICLE DAMAGE OR ANY PERSONAL INJURY
- BE AWARE ON THE LOCATION OF VEHICLE WIRING, GAS TANKS, GAS LINES, BRAKE LINES, & ANY OTHER IMPORTANT ITEMS
- ENSURE IT IS SAFE BEFORE DRILLING OR CUTTING ANYWHERE ON THE VEHICLE & INSTALLING ANY OF OUR PRODUCTS
- CONFIRM YOU HAVE ALL THE NECESSARY PARTS, TOOLS, EQUIPMENT, & TIME REQUIRED BEFORE COMMENCING

PART No. RSCGBFT130148L20 Can be installed on the following vehicles:

- 2014-2021 FORD TRANSIT 150 LOW ROOF, 130" & 148" W/B
- 2014-2021 FORD TRANSIT 250 LOW ROOF, 130" & 148" W/B
- 2014-2021 FORD TRANSIT 350 LOW ROOF, 130" & 148" W/B

TOOLS REQUIRED:



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HARDWARE INCLUDED



The RolaCase Partition Kit for the Ford Transit (Part#: **RSCGBFT130148L20**) is made up of the following 7 parts that need to be located and assembled together with the hardware provided:

1. Upper Cross Mount Beam
2. Upper Mid Roof Header Panel
3. Centre Panel
4. R/H side Panel
5. L/H side Panel
6. R/H standard shallow Setback
7. L/H standard shallow Setback
8. Lower Brace



NOT VISIBLE can be seen from cabin side

To upgrade your bulkhead to a swing door or deep setback order the following:

- Centre Door Kit (Part#: **RSCGBDHK**)
This converts the fixed Centre Panel into a Swinging & Lockable Door for cabin to cargo access



RSCGBDHK

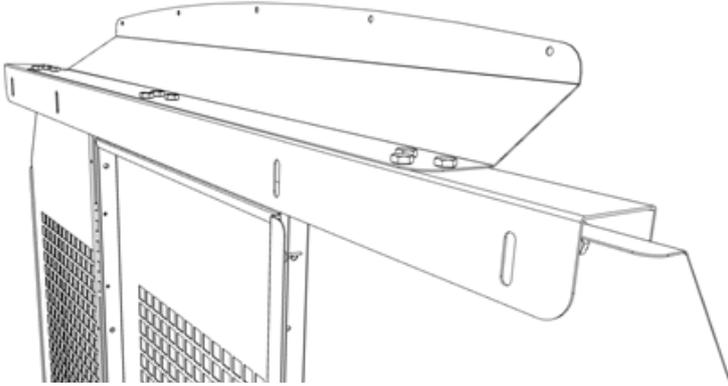
HARDWARE	QTY
HEX HEAD BOLTS M8x20	17
PAN PHILLIPS BOLTS M6x20	11
PAN PHILLIPS BOLTS M6x12	32
NYLOC NUTS M8	13
NYLOC NUTS M6	32
FLAT WASHERS M6	16
SPRING WASHERS M8	4
1/4" SPRING WASHERS	11
RIVET NUTS M8	4
RIVET NUTS M6	11

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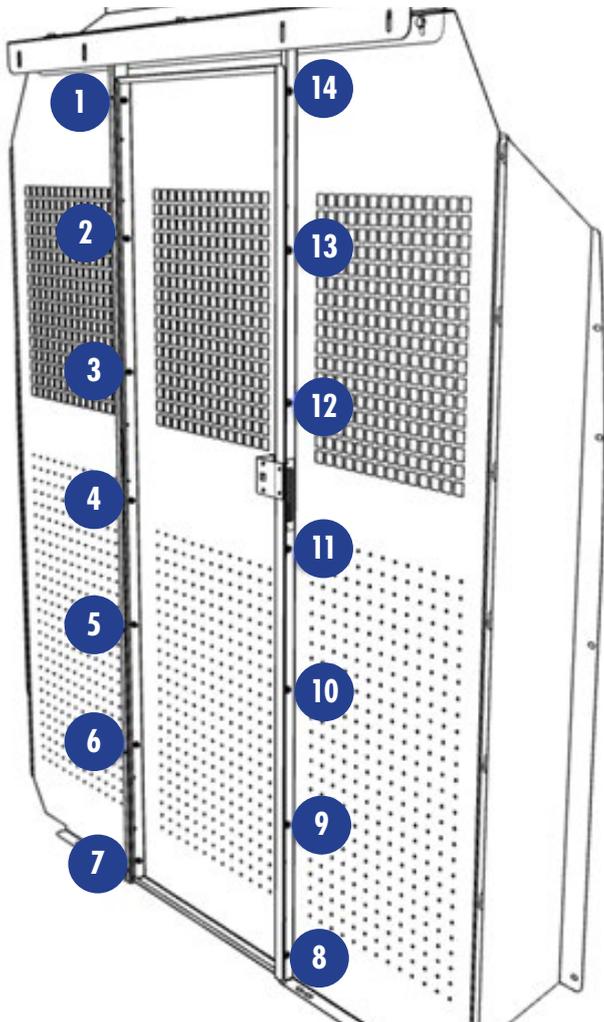
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A Begin by locating the Upper Cross Beam and the two Upper End Brackets. Assemble the three products together loosely using 4x "M8 x 20mm" bolts and Nyloc nuts provided, refer to image below:



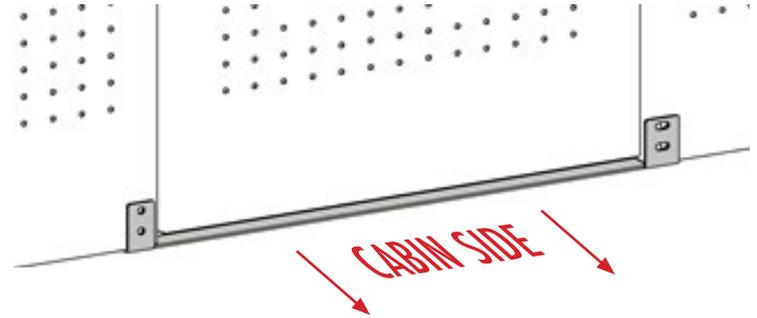
B Locate the Centre Panel, R/H side Panel, and the L/H side Panel. If you have purchased the "Swing Door & Lock Kit", please follow the instructions in that kit, otherwise assemble the three products together using 14x "M6 x 12mm" bolts and Nyloc nuts provided, refer to next image



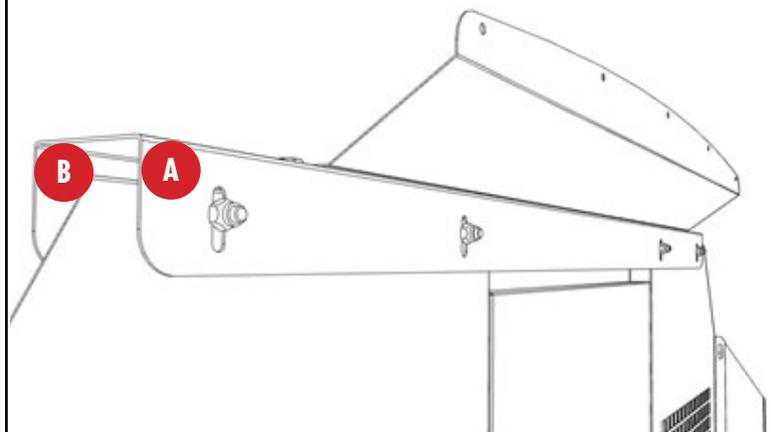
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C Secure the Lower Brace to the bottom of the partition using four M6 x 16mm bolts and Nyloc nuts. The two M6 flat washers go on the slotted end of the lower brace, refer to image below:



D Secure the assembled Upper Beam to the top of the assembled partition using 4x "M8 x 20mm" bolts and Nyloc nuts provided. Ensure you assemble the partition to the inside of face "A" on the cross beam, securing the product to face "B" is incorrect, refer to image below:



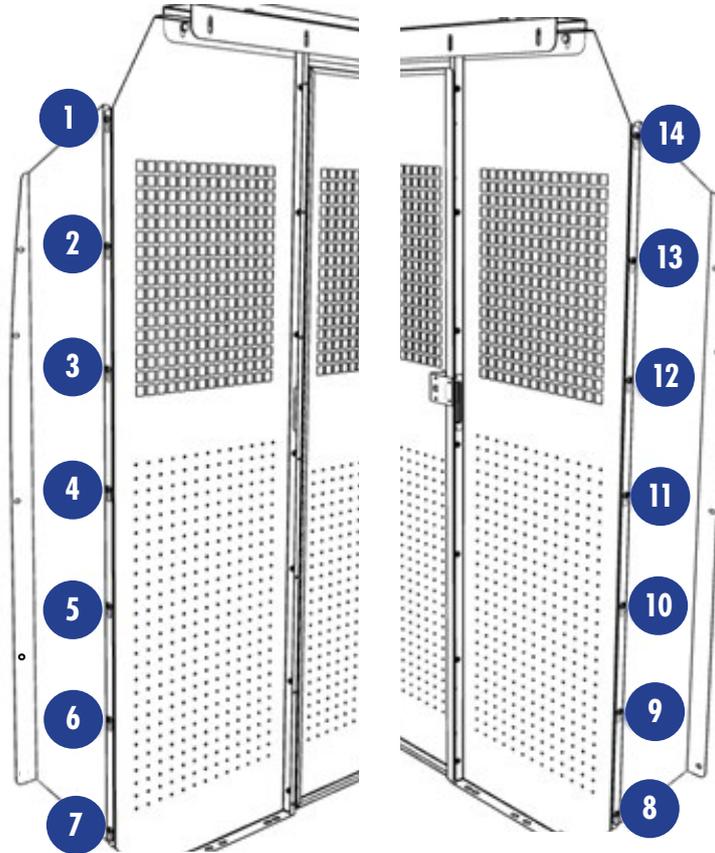
E Locate the R/H setback Panel, and the L/H Setback Panel. Assemble by securing the two products to both corresponding Side Panels using 14x "M6 x 12mm" bolts and Nyloc nuts provided. Ensure the flat washers are used on the slotted side, refer to next images



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F Now that the partition unit is fully assembled, use two people to lift the assembly into the van via the side door and position into place

G Mark out the 5 positions on the factory roof beam frame that match the upper partition header panel. Refer to the "A to E" orange bubble points in next image

H Mark out 4 positions on the factory corrugated floor where you will secure the base of the Left and Right side partition panels. Note that there are 4 slotted holes per side however you will only use 2 points per side where the high ridges of the floor meets up against the base of the partition panels. Refer to the "F to I" red bubble points in the image below

I Select, mark out, and drill 4 positions through both Left & Right partition wings and into both factory "B pillars" of the vehicle. The 4 affixing points selected must be done carefully and you will end up with 8 securing holes in total. Refer to the "1 to 8" blue bubble points in the next image

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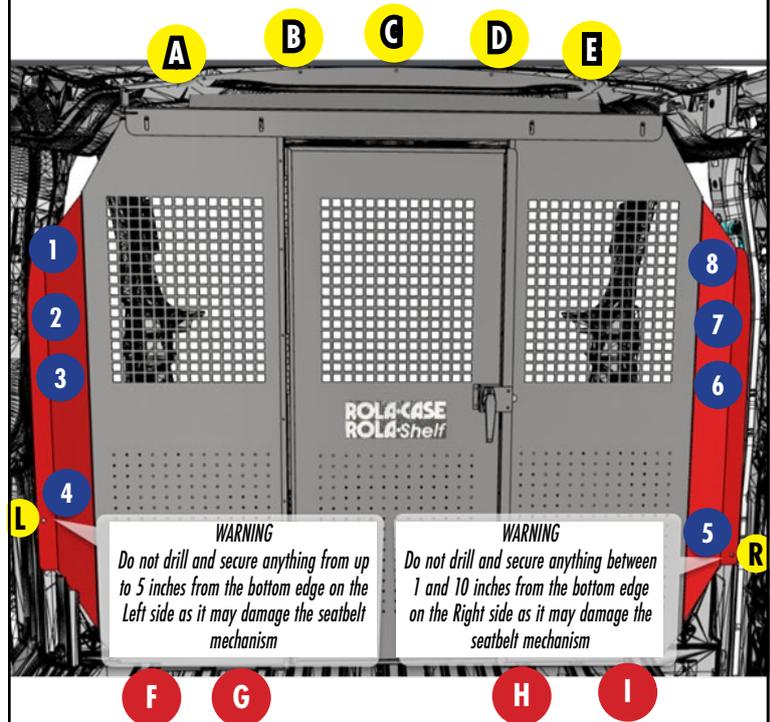
Do not drill or secure anything up to 5 inches from the bottom edge on the left-side setback to B pillar

Do not drill or secure anything between 1 and 10 inches from the bottom edge on the right-side setback to B pillar

FAILURE TO FOLLOW THIS CAREFULLY MAY CAUSE SERIOUS DAMAGE TO THE SEATBELT MECHANISMS

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WARNING
Do not drill and secure anything from up to 5 inches from the bottom edge on the Left side as it may damage the seatbelt mechanism

WARNING
Do not drill and secure anything between 1 and 10 inches from the bottom edge on the Right side as it may damage the seatbelt mechanism

- J** Use two people to temporarily move the partition out of the way
- K** Drill the 5 points on the factory roof beam that you previously marked out to secure the 5x "M6" Rivet Nuts supplied, these would be the "A to E" orange bubble points in the image above
- L** Drill the 4 points on the factory floor that you previously marked out to secure the 4x "M8" Rivet Nuts supplied, these would be the "F to I" red bubble points in the image above
- M** Drill the 8 points on the factory "B pillars" that you previously drilled out to secure the 8x "M6" Rivet Nuts supplied, these would be the "1 to 8" blue bubble points in the image above
- N** Use two people to reposition the partition in the correct and final resting place
- O** Insert the 8x "M6 x 20mm" pan bolts and spring washers through the partition wings and into the Rivet Nuts on the "B pillars" of the vehicle. There are 4 bolts per side setback wing, 8 bolts in total. Refer to the "1 to 8" blue bubble points in the previous image
- P** Insert the 5x "M6 x 20mm" pan bolts and spring washers through the header panel and into the Rivet Nuts on the roof pillar of the vehicle. Refer to the "A to E" orange bubble points in the image above
- Q** Insert the 4x "M8 x 20mm" hex bolts and spring washers through the side panels and into the Rivet Nuts on the floor of the vehicle. There are 2 bolts per side, 4 bolts in total. Refer to the "F to I" red bubble points in the previous image
- R** Go back through and tighten all bolts securing the partition assembly to the vehicle

For further details please go to www.rolacase.com